



# Geon™ Fiberloc™ 80510

## Rigid Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight		
Features	• General Purpose	• High Flow	
Uses	• Appliances • Business Equipment	• Construction Applications • Electrical/Electronic Applications	• General Purpose
Forms	• Pellets		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.40	1.40	ASTM D792
Spiral Flow	35.0 in	88.9 cm	
Molding Shrinkage - Flow	5.0E-4 to 1.5E-3 in/in	0.050 to 0.15 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus <sup>2</sup>	600000 psi	4140 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Yield)	9000 psi	62.1 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	5.0 %	5.0 %	ASTM D638
Flexural Modulus	550000 psi	3790 MPa	ASTM D790
Flexural Strength	15000 psi	103 MPa	ASTM D790
Poisson's Ratio	0.44	0.44	ASTM E132
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	2.0 ft·lb/in	110 J/m	ASTM D256A
Unnotched Izod Impact <sup>3</sup> 73°F (23°C), 0.125 in (3.18 mm)	8.0 ft·lb/in	430 J/m	ASTM D4812
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	82	82	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.250 in (6.35 mm)	169 °F	76.1 °C	ASTM D648
CLTE - Flow	2.2E-5 in/in/°F	4.0E-5 cm/cm/°C	ASTM D696
RTI Elec	122 °F	50.0 °C	UL 746
RTI Imp	122 °F	50.0 °C	UL 746
RTI Str	122 °F	50.0 °C	UL 746
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.0580 in (1.47 mm), ALL)	• V-0 • 5VA	• V-0 • 5VA	UL 94
Additional Information	Typical Value (English)	Typical Value (SI)	
CSA Flammability <sup>4</sup> (64.0 mil (1.63 mm))	• V-0 • 5VA	• V-0 • 5VA	

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## Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

## Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 2.0 in/min (51 mm/min)

<sup>3</sup> Injection Molded

<sup>4</sup> All Colors

## CONTACT INFORMATION

## Americas

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

## Asia

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

## Europe

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastró (Huesca)  
+34 974 310 314



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www.polyone.com

## PolyOne Americas

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

## PolyOne Asia

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

## PolyOne Europe

6 Giällewee  
+352 269 050 35

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